



DCV CASTING DESIGN CHANGE

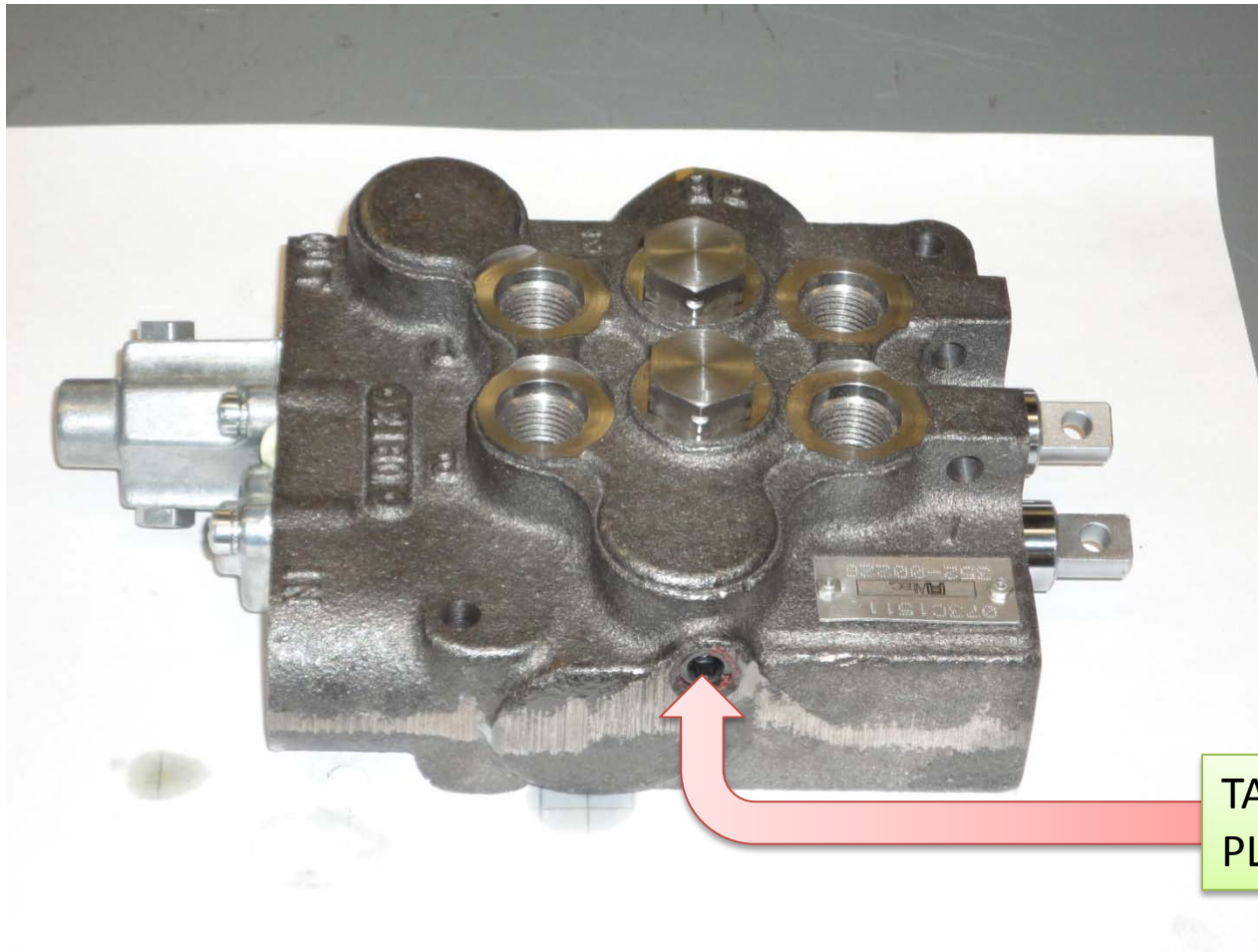
IMPLEMENTATION DATE: AUG-2013

DCV PRODUCT BULLETIN

CHANGE IN CURRENT DESIGN ON:

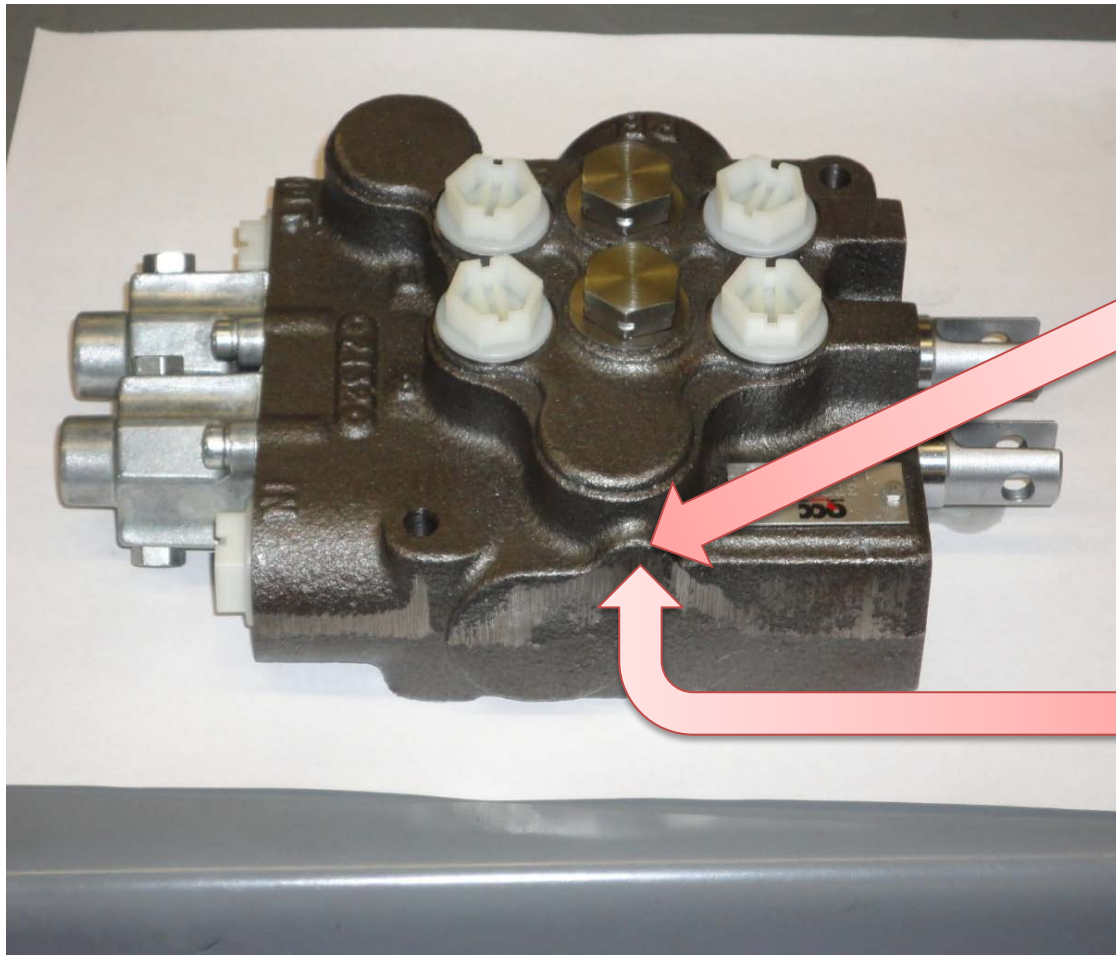
- 1-SPOOL VALVE
- 2-SPOOL VALVE
- 3-SPOOL VALVE

CURRENT DESIGN



TAPPED HOLE WITH
PLUG INSTALLED

FUTURE DESIGN



REMOVE THE RADIUS
FROM THE CASTING
SURFACE

REMOVED THE TAPPED
HOLE AND PLUG

DESIGN CHANGE

- NO CHANGE IN VALVE FUNCTIONALITY
- THIS FEATURE CHANGE WILL IMPROVE:
 - ❖ CASTING SCRAP RATE
 - ❖ MANUFACTURABILITY

PART NUMBERS AFFECTED

156B2316	156B2191	156B2311	156B2447	156B2407
156B2310	156B2198	156B2315	156B2194	11047125
156B2318	156B2307	156B2365	156B2309	156B2364
156B2319	156B2197	156B2196	156B2346	156B2368
156B2392	156B2314	156B2201	156B2202	156B2374
11017770	156B2313	156B2205	156B2206	156B2420
156B2200	156B2362	156B2212	156B2209	156B2224
156B2203	11006834	156B2350	156B2367	156B2249
156B2207	156B2186	156B2415	156B2385	156B2262
156B2210	156B2321	156B2416	156B2258	156B2332
156B2417	156B2175	156B2438	156B2300	156B2337
156B2457	156B2195	156B2443	156B2375	156B2353

PART NUMBERS AFFECTED

156B2456	156B2412	156B2251	156B2277	11005352
156B2336	156B2448	156B2452	156B2288	156H0029
156B2352	156B2331	156B2292	156B2306	156B2278
156B2427	156B2334	156B2269	156B2332	11014538
156B2427X	156B2344	156B2269X	156B2347	156B2291
11006835	156B2260	156B2411	156B2284	156B2418
156B2229	156B2247	156B2421	156B2218	156B2419
156B2266	156B2252	156B2265	156B2329	
156B2340	156B2382	156B2366	156B2301	
156B2268	156B2222	156B2384	156B2289	
156B2303	156B2356	156B2439	156B2294	
156B2410	156B2264	11002686	156B2282	

CONTACT INFORMATION

GARY MANCHESTER

PHONE#: (708)-887-6320

EMAIL: Manchester@qccorp.com